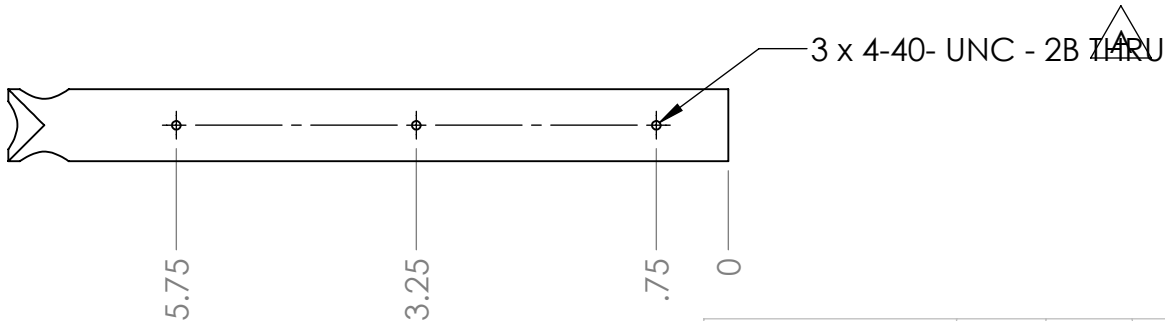
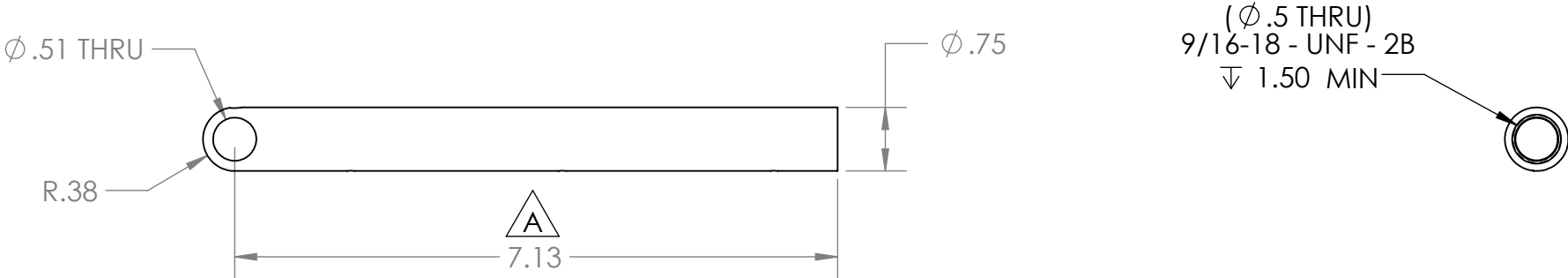
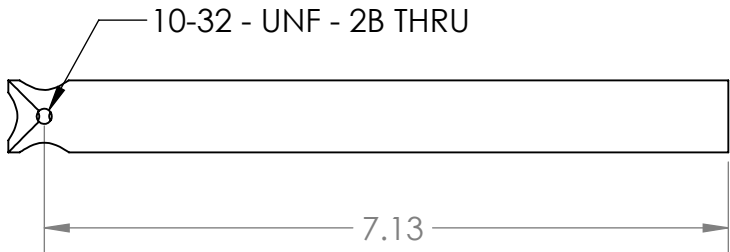


REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
A1, B2	A	Shortened the bar; added 3 x 4-40 threaded holes.	12/21/2016



HARD ANODIZE, TYPE III, CLASS 1
SODIUM DICHROMATE ONLY
MIL - A - 8625, REV F.
RACK LOCATION NOT CRITICAL
ALL DIMENSIONS POST ANODIZE

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DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH ±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY ZMT-0433"ODRev Aft Verical Bar		
		DRAWN	INI			12/21/2016
		PROJECT	<PROJECT>			
		INDEX	<INDEX>			
MATERIAL	6061-T6	QUANT	XX ea		CONTACT: KYLE GRINDLEY (858) 534-9011	
FINISH	COMMENTS: - Break all edges - See anodize & paint notes					
DO NOT SCALE DRAWING						
		SIZE A	DWG. NO.: ZMT-043-A		REV. A	
		SCALE 1:2		SOURCE: ../ZMT-043_AftVerBar	SHEET 1 OF 2	

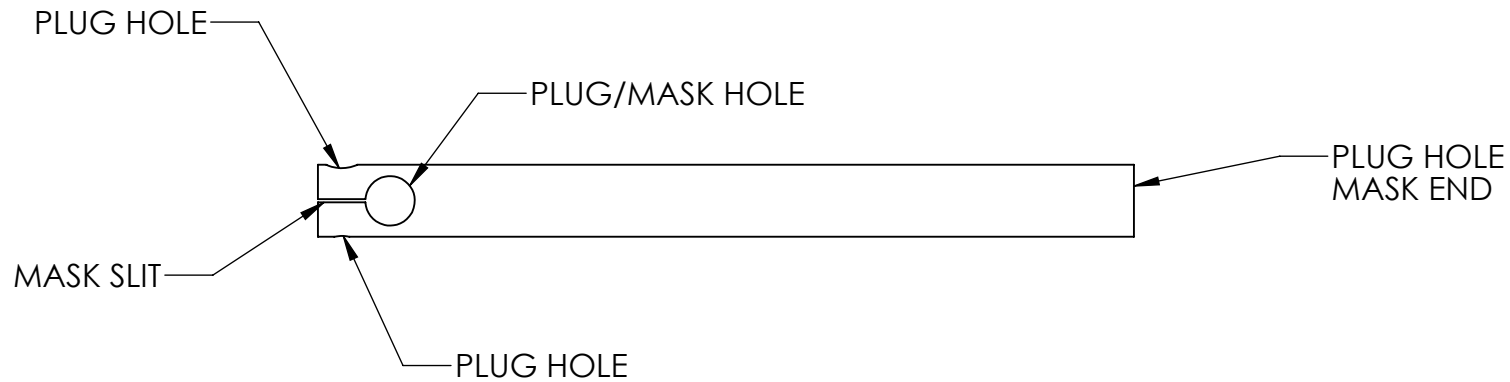
PAINT SPECS:

PRIMER: 2 COATS PROLINE 3000 SERIES EPOXY

TOP COAT: 2 COATS PROLINE 4800 SERIES POLYURETHANE (COLOR = MEDIUM GREY)

PROCESSING NOTES:

1. PROTECT PRE/POST PAINTED PARTS WITH BUBBLE WRAP
2. SAND BETWEEN COATS
3. PLUG ALL HOLES



DIMENSIONS ARE IN INCHES
TOLERANCES: AS NOTED
FRACTIONAL $\pm$ X/XXX
ANGULAR: MACH $\pm$.5 BEND $\pm$ 1
TWO PLACE DECIMAL $\pm$.01
THREE PLACE DECIMAL $\pm$.005

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MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	INI	12/21/2016
PROJECT	<PROJECT>	
INDEX	<INDEX>	
QUANT	XX ea	

COMMENTS:

UNIVERSITY OF CALIFORNIA, SAN DIEGO
SCRIPPS INSTITUTION OF OCEANOGRAPHY

ZMT-043
Aft Verical Bar

CONTACT: KYLE GRINDLEY (858) 534-9011

SIZE A	DWG. NO.: ZMT-043-A	REV. A
SCALE 1:2	SOURCE: ../ZMT-043_AftVerBar	SHEET 2 OF 2